AMENDMENTS TO THE CLAIMS

(COMPLIANT WITH THE REVISION TO 37 CFR 1.121)

- 1. (CURRENTLY AMENDED) A device comprising:
- a one-piece outer portion consisting of an electrically insulative material and having dimensions effective (i) to prevent or inhibit plasma arcing to an electrically conductive surface of an aperture through a wall of a plasma processing chamber aperture and (ii) to fit securely into said plasma processing chamber aperture, said one-piece outer portion further comprising:
- (i) a flange section configured to remain outside of said <u>wall</u> plasma processing chamber aperture;
- (ii) a lower section having a shape approximate said aperture to fit into said aperture; and

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- (ii) (iii) an inner opening communicating through the electrically insulative material between a bottom and a top of the outer portion, the inner opening having dimensions effective to enable transmission of any of a physical signal, a gas, a gas mixture and other material through the device.
- 2. (ORIGINAL) A plasma processing chamber having: at least one aperture therein, the at least one aperture having an exposed electrically conductive surface, and the device of Claim 1, located inside the aperture.

- 3. (ORIGINAL) A method of making a plasma processing chamber, the chamber having at least one aperture therein, the at least one aperture having an exposed electrically conductive surface, the method comprising inserting the device of Claim 1 into the aperture.
- 4. (CURRENTLY AMENDED) A method of processing a workpiece, comprising the following steps:
- (A) exposing the workpiece to a plasma in the <u>plasma</u> processing chamber of Claim 2; and
- (B) transmitting a physical signal or a gas, gas mixture or other material through the device into or out from the plasma processing chamber.
- 5. (CURRENTLY AMENDED) A plasma processing chamber having:

a wall;

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at least one aperture therein through said wall, the at least one aperture having an exposed electrically conductive surface, and

a one-piece sleeve inside the aperture, the one-piece sleeve consisting of an electrically insulative material and having:

(i) dimensions effective to prevent or inhibit plasma arcing to the exposed electrically conductive surface of the aperture and to fit securely into the aperture;

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- (ii) a flange section configured to remain outside
 said aperture wall;
- (iii) a lower section having a shape approximate said aperture to fit into said aperture; and

(iii) (iv) an inner opening communicating through the electrically insulative material from a bottom to a top of the one-piece sleeve, the inner opening having dimensions effective to enable transmission of any of a physical signal, a gas, a gas mixture and other material through the device.

- 6. (CURRENTLY AMENDED) A method of making a plasma processing chamber, the chamber having a wall, the method comprising:
- (A) forming at least one aperture therein through said wall, the at least one aperture having an exposed electrically conductive surface, the method comprising; and
- (B) inserting a one-piece sleeve into the aperture, the one-piece sleeve consisting of an electrically insulative material and having:

(i) dimensions effective to prevent or inhibit plasma arcing to the exposed electrically conductive surface of the aperture and to fit securely into said aperture;

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- (ii) a flange section configured to remain outside said aperture wall;
- (iii) a lower section having a shape approximate said aperture to fit into said aperture; and
- (iii) (iv) an inner opening communicating through the electrically insulative material between a bottom and a top of the one-piece sleeve, the inner opening having dimensions effective to enable transmission of any of a physical signal, a gas, a gas mixture and other material through the one-piece sleeve.
- 7. (CURRENTLY AMENDED) The method of Claim 6, further comprising, prior to inserting said one-piece sleeve, the step of forming said bottom of said one-piece sleeve to a plane having a non-orthogonal angle relative to said inner opening match one or more dimensions of said aperture in said chamber.
- 8. (CURRENTLY AMENDED) A method of processing a workpiece, comprising:
- (A) exposing the workpiece to a plasma in a chamber, the chamber having (1) a wall, (2) an at least one aperture therein, the at least one aperture having 1) an exposed electrically

conductive surface <u>through said wall</u>, and 2) (3) a one-piece sleeve in the aperture, the one-piece sleeve consisting of an electrically insulative material and having:

(i) dimensions effective to prevent or inhibit plasma arcing to the exposed electrically conductive surface of the aperture and to fit securely into said aperture,

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(ii) a flange section configured to remain outside said aperture wall,

(iii) a lower section having a shape approximate a width of said aperture to fit into said aperture; and

- (iii) (iv) an inner opening communicating through the electrically insulative material between a bottom and a top of the one-piece sleeve, the inner opening having dimensions effective to enable transmission of any of a physical signal, a gas, a gas mixture and other material through the device; and
- (B) transmitting any of a physical signal, a gas, a gas mixture and other material through the one-piece sleeve device in to or out from the chamber.
- 9. (ORIGINAL) A method of operating a plasma processing chamber, wherein the chamber has at least one aperture therein and the aperture has an exposed electrically conductive surface, the method comprising the steps of:

- (A) initiating a plasma in the chamber, the aperture having the device of Claim 1 therein, then
 - (B) cleaning the chamber and the device.

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- 10. (ORIGINAL) The method of Claim 9, wherein said plasma exists in said chamber for a predetermined period of time.
- 11. (CURRENTLY AMENDED) The method of Claim 9, further comprising, prior to step B, the steps of:

exposing a workpiece to the plasma, and

transmitting any of a physical a spectroscopic signal, a gas, a gas mixture and other material through the device into or out from the chamber indicating an etching endpoint.

12. (CURRENTLY AMENDED) The device according to claim 1, wherein said one-piece outer portion further comprises:

a lower section having a first width effective to fit the plasma processing chamber aperture within a predefined tolerance;

said flange section has a second width that is greater than a corresponding width of said plasma processing chamber aperture.

- 13. (CURRENTLY AMENDED) The device according to claim
 12, wherein said device is held in said plasma processing chamber

 aperture via applies a predetermined amount of pressure against a
 an inner wall of said aperture.
- 14. (PREVIOUSLY AMENDED) The device according to claim 12, wherein said lower section has a first length and said flange section has a second length.
- 15. (CURRENTLY AMENDED) The device according to claim 14, wherein said first length is greater than or equal to a length of <u>said</u> a channel section of said plasma processing chamber aperture.
- 16. (PREVIOUSLY AMENDED) The device according to claim

 1, wherein an outer surface of said device forms an angle with

 reference to the bottom of said device.
- 17. (ORIGINAL) The device according to claim 16, wherein said angle is non-orthogonal.
- 18. (CURRENTLY AMENDED) The device according to claim 1, wherein said physical signal comprises inner opening transfers a spectroscopic endpoint detection signal.

- 19. (ORIGINAL) The plasma processing chamber of claim 2, wherein said at least one aperture comprises an endpoint detection channel.
- 20. (ORIGINAL) The device according to claim 1, wherein the electrically insulative material is selected from the group consisting of ceramics, multi-crystal ceramics, polyvinyl polymers, polytetrafluoroethylene, polyethylene, polypropylene, polyimides, polycarbonates and single crystal insulative minerals.

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